

**JAWAHARLAL NEHRU TECHNOLOGICAL UNIVERSITY  
HYDERABAD  
B.TECH. MECHANICAL ENGINEERING**

**II YEAR**

**SEMESTER I**

**COURSE STRUCTURE**

<b>CODE</b>	<b>SUBJECT</b>	<b>T</b>	<b>P/D</b>	<b>C</b>
	Production Technology	4+1*	0	4
	Object Oriented Programming	4 +1*	0	4
	Electrical and Electronics Engineering	4 +1*	0	4
	Mechanics of Solids	4 +1*	0	4
	Thermodynamics	4 +1*	0	4
	Metallurgy and Materials Science	4+1*	0	4
	Electrical and Electronics Engineering Lab	0	3	2
	Object Oriented Programming Lab	0	3	2
	<b>Total</b>	<b>30</b>	<b>6</b>	<b>28</b>

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<b>4+1*</b>	<b>0</b>	<b>4</b>

**PRODUCTION TECHNOLOGY**

**UNIT – I**

**CASTING** : Steps involved in making a casting – Advantage of casting and its applications. – Patterns and Pattern making – Types of patterns – Materials used for patterns, pattern allowances and their construction, Principles of Gating, Gating ratio and design of Gating systems

**UNIT – II**

Solidification of casting – Concept – Solidification of pure metal and alloys, short & long freezing range alloys.

Risers – Types, function and design, casting design considerations, special casting processes 1) Centrifugal 2) Die, 3) Investment.

**Methods of Melting** : Crucible melting and cupola operation, steel making processes, special.

**UNIT – III**

**A) Welding** : Classification of welding process types of welds and welded joints and their characteristics, design of welded joints, Gas welding, ARC welding, Forge welding, resistance welding, Thermit welding and Plasma (Air and water ) welding.

**B) Cutting of Metals:** Oxy – Acetylene Gas cutting, water plasma. Cutting of ferrous, non-ferrous metals.

**UNIT – IV**

Inert Gas welding, TIG & MIG, welding, Friction welding, Induction welding, Explosive welding, Laser welding, Soldering & Brazing. Heat affected zones in welding; welding defects – causes and remedies – destructive nondestructive testing of welds.

**UNIT – V**

Hot working, cold working, strain hardening, recovery, recrystallisation and grain growth, Comparison of properties of Cold and Hot worked parts, Rolling fundamentals – theory of rolling, types of Rolling mills and products. Forces in rolling and power requirements.

**UNIT - VI**

Stamping, forming and other cold working processes : Blanking and piercing – Bending and forming – Drawing and its types – wire drawing and Tube drawing – coining – Hot and cold spinning – Types of presses and press tools. Forces and power requirement in the above operations.

**UNIT- VII**

**EXTRUSION OF METALS** : Basic extrusion process and its characteristics. Hot extrusion and cold extrusion - Forward extrusion and backward extrusion – Impact extrusion Hydrostatic extrusion.

**Forging processes:** Principles of forging – Tools and dies – Types Forging – Smith forging, Drop Forging – Roll forging – Forging hammers : Rotary forging – forging defects.

**UNIT - VIII**

Processing of Plastics: Types of Plastics, Properties, applications and their Processing methods & Equipment (blow & injection modeling)

**TEXT BOOKS :**

1. Manufacturing Engineering and Technology/Kalpakjin S/ Pearson Edu.
2. Manufacturing Technology / P.N. Rao/TMH

**REFERENCES :**

1. Production Technology / R.K. Jain
2. Process and materials of manufacturing –Lindberg/PE
3. Principles of Metal Castings / Roenthal.
4. Welding Process / Paramar /
5. Production Technology /Sarma P C /
6. Production Engineering – Suresh Dalela & Ravi Shankar / Galgotia Publications Pvt. Ltd.

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OBJECT ORIENTED PROGRAMMING

UNIT-I

**Object oriented thinking** :- Need for oop paradigm, A way of viewing world – Agents, responsibility, messages, methods, classes and instances, class hierarchies ( Inheritance), method binding, overriding and exceptions, summary of oop concepts, coping with complexity, abstraction mechanisms.

UNIT-II:-

**Java Basics** History of Java, Java buzzwords, datatypes, variables, scope and life time of variables, arrays, operators, expressions, control statements, type conversion and costing, simple java program, classes and objects – concepts of classes, objects, constructors, methods, access control, this keyword, garbage collection, overloading methods and constructors, parameter passing, recursion, string handling.

UNIT-III:-

**Inheritance** – Hierarchical abstractions, Base class object, subclass, subtype, substitutability, forms of inheritance- specialization, specification, construction, extension, limitation, combination, benefits of inheritance, costs of inheritance. Member access rules, super uses, using final with inheritance, polymorphism- method overriding, abstract classes.

UNIT-IV:-

**Packages and Interfaces** : Defining, Creating and Accessing a Package, Understanding CLASSPATH, importing packages, differences between classes and interfaces, defining an interface, implementing interface, applying interfaces, variables in interface and extending interfaces.  
Exploring packages – Java.io, java.util.

UNIT-V:-

**Exception handling and multithreading** - Concepts of exception handling, benefits of exception handling, Termination or resumptive models, exception hierarchy, usage of try, catch, throw, throws and finally, built in exceptions, creating own exception sub classes.  
Differences between multi threading and multitasking, thread life cycle, creating threads, synchronizing threads, daemon threads, thread groups.

UNIT-VI:-

**Event Handling** : Events, Event sources, Event classes, Event Listeners, Delegation event model, handling mouse and keyboard events, Adapter classes, inner classes.  
The AWT class hierarchy, user interface components- labels, button, canvas, scrollbars, text components, check box, check box groups, choices, lists panels – scrollpane, dialogs, menubar, graphics, layout manager – layout manager types – boarder, grid, flow, card and grib bag.

UNIT-VII:-

**Applets** – Concepts of Applets, differences between applets and applications,life cycle of an applet, types of applets, creating applets, passing parameters to applets.

**Swing** – Introduction, limitations of AWT, MVC architecture, components, containers, exploring swing- JApplet, JFrame and JComponent, Icons and Labels, text fields, buttons – The JButton class, Check boxes, Radio buttons, Combo boxes, Tabbed Panes, Scroll Panes, Trees, and Tables.

UNIT-VIII:-

**Networking** – Basics of network programming, addresses, ports, sockets, simple client server program, multiple clients, Java .net package  
Packages – java.util,

**TEXT BOOKS :**

1. Java; the complete reference, 7<sup>th</sup> editon, Herbert schildt, TMH.
2. Understanding OOP with Java, updated edition, T. Budd, pearson eduction.

**REFERENCES :**

1. An Introduction to programming and OO design using Java, J.Nino and F.A. Hosch, John wiley & sons.
2. An Introduction to OOP, second edition, T. Budd, pearson education.
3. Introduction to Java programming 6<sup>th</sup> edition, Y. Daniel Liang, pearson education.
4. An introduction to Java programming and object oriented application development, R.A. Johnson-Thomson.
5. Core Java 2, Vol 1, Fundamentals, Cay.S.Horstmann and Gary Cornell, seventh Edition, Pearson Education.
6. Core Java 2, Vol 2, Advanced Features, Cay.S.Horstmann and Gary Cornell, Seventh Edition, Pearson Education

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**ELECTRICAL AND ELECTRONICS ENGINEERING**

**UNIT - I**

**ELECTRICAL CIRCUITS:** Basic definitions, Types of elements, Ohm's Law, Resistive networks, Kirchhoff's Laws, Inductive networks, capacitive networks, Series, Parallel circuits and Star-delta and delta-star transformations.

**UNIT - II**

**DC MACHINES :** Principle of operation of DC Generator – emf equation - types – DC motor types – torque equation – applications – three point starter.

**UNIT - III**

**TRANSFORMERS :** Principle of operation of single phase transformers – emf equation – losses – efficiency and regulation

**UNIT - IV**

**AC MACHINES :** Principle of operation of alternators – regulation by synchronous impedance method – Principle of operation of induction motor – slip – torque characteristics – applications.

**UNIT - V**

**INSTRUMENTS :** Basic Principle of indicating instruments – permanent magnet moving coil and moving iron instruments.

**UNIT - VI**

**DIODE AND IT'S CHARACTERISTICS :** P-n junction diode, symbol, V-I Characteristics, Diode Applications, Rectifiers – Half wave, Full wave and Bridge rectifiers (simple Problems)

**UNIT - VII**

**TRANSISTORS :** PNP and NPN Junction transistor, Transistor as an amplifier, SCR characteristics and applications

**UNIT - VIII**

**CATHODE RAY OSCILLOSCOPE :** Principles of CRT (Cathode Ray Tube), Deflection, Sensitivity, Electrostatic and Magnetic deflection, Applications of CRO - Voltage, Current and frequency measurements.

**TEXT BOOKS:**

1. Essentials of Electrical and Computer Engineering by David V. Kerns, JR. J. David Irwin/Pearson.
2. Principles of Electrical and Electronics Engineering by V.K.Mehta, S.Chand & Co.

**REFERENCES:**

1. Introduction to Electrical Engineering – M.S Naidu and S. Kamakshaiah, TMH Publ.
2. Basic Electrical Engineering by Kothari and Nagarath, TMH Publications, 2nd Edition.

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MECHANICS OF SOLIDS

UNIT – I

**SIMPLE STRESSES & STRAINS** : Elasticity and plasticity – Types of stresses & strains–Hooke's law – stress – strain diagram for mild steel – Working stress – Factor of safety – Lateral strain, Poisson's ratio & volumetric strain – Elastic moduli & the relationship between them – Bars of varying section – composite bars – Temperature stresses. Strain energy – Resilience – Gradual, sudden, impact and shock loadings.

UNIT – II

**SHEAR FORCE AND BENDING MOMENT** : Definition of beam – Types of beams – Concept of shear force and bending moment – S.F and B.M diagrams for cantilever, simply supported and overhanging beams subjected to point loads, u.d.l., uniformly varying loads and combination of these loads – Point of contra flexure – Relation between S.F., B.M and rate of loading at a section of a beam.

UNIT – III

**FLEXURAL STRESSES** : Theory of simple bending – Assumptions – Derivation of bending equation:  $M/I = f/y = E/R$  Neutral axis – Determination bending stresses – section modulus of rectangular and circular sections (Solid and Hollow), I, T, Angle and Channel sections – Design of simple beam sections.

UNIT – IV

**SHEAR STRESSES** : Derivation of formula – Shear stress distribution across various beams sections like rectangular, circular, triangular, I, T angle sections.

UNIT – V

**ANALYSIS OF PIN-JOINTED PLANE FRAMES** : Determination of Forces in members of plane, pinjointed, perfect trusses by (i) method of joints and (ii) method of sections. Analysis of various types of cantilever & simply-supported trusses-by method of joints, method of sections & tension coefficient methods.

UNIT – VI

**DEFLECTION OF BEAMS** : Bending into a circular arc – slope, deflection and radius of curvature – Differential equation for the elastic line of a beam – Double integration and Macaulay's methods – Determination of slope and deflection for cantilever and simply supported beams subjected to point loads, - U.D.L uniformly varying load. Mohr's theorems – Moment area method – application to simple cases including overhanging beams.

UNIT – VII

**THIN CYLINDERS** : Thin seamless cylindrical shells – Derivation of formula for longitudinal and circumferential stresses – hoop, longitudinal and Volumetric strains – changes in dia, and volume of thin cylinders – Riveted boiler shells – Thin spherical shells.

UNIT – VIII

Thick cylinders–lame's equation – cylinders subjected to inside & out side pressures – compound cylinders.

TEXT BOOKS :

1. Strength of materials by Bhavikatti, Lakshmi publications.
2. Solid Mechanics, by Popov

REFERENCES :

1. Strength of Materials -By Jindal, Umesh Publications.
2. Analysis of structures by Vazirani and Ratwani.
3. Mechanics of Structures Vol-III, by S.B.Junnarkar.
4. Strength of Materials by S.Timshenko
5. Strength of Materials by Andrew Pytel and Ferdinand L. Singer Longman.

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**THERMODYNAMICS**

**UNIT – I**

**Introduction: Basic Concepts :** System, Control Volume, Surrounding, Boundaries, Universe, Types of Systems, Macroscopic and Microscopic viewpoints, Concept of Continuum, Thermodynamic Equilibrium, State, Property, Process, Cycle – Reversibility – Quasi – static Process, Irreversible Process, Causes of Irreversibility – Energy in State and in Transition, Types, Work and Heat, Point and Path function.

**UNIT II**

Zeroth Law of Thermodynamics – Concept of quality of Temperature – Principles of Thermometry – Reference Points – Const. Volume gas Thermometer – Scales of Temperature, Ideal Gas Scale – PMM I - Joule's Experiments – First law of Thermodynamics – Corollaries – First law applied to a Process – applied to a flow system – Steady Flow Energy Equation.

**UNIT – III**

Limitations of the First Law – Thermal Reservoir, Heat Engine, Heat pump, Parameters of performance, Second Law of Thermodynamics, Kelvin-Planck and Clausius Statements and their Equivalence / Corollaries, PMM of Second kind, Carnot's principle, Carnot cycle and its specialties, Thermodynamic scale of Temperature, Clausius Inequality, Entropy, Principle of Entropy Increase – Energy Equation, Availability and Irreversibility – Thermodynamic Potentials, Gibbs and Helmholtz Functions, Maxwell Relations – Elementary Treatment of the Third Law of Thermodynamics.

**UNIT IV**

Pure Substances, p-V-T- surfaces, T-S and h-s diagrams, Mollier Charts, Phase Transformations – Triple point at critical state properties during change of phase, Dryness Fraction – Clausius – Clapeyron Equation Property tables. Mollier charts – Various Thermodynamic processes and energy Transfer – Steam Calorimetry.

**UNIT - V**

Perfect Gas Laws – Equation of State, specific and Universal Gas constants – various Non-flow processes, properties, end states, Heat and Work Transfer, changes in Internal Energy – Throttling and Free Expansion Processes – Flow processes – Deviations from perfect Gas Model – Vander Waals Equation of State – Compressibility charts – variable specific Heats – Gas Tables.

**UNIT – VI**

Mixtures of perfect Gases – Mole Fraction, Mass fraction Gravimetric and volumetric Analysis – Dalton's Law of partial pressure, Avogadro's Laws of additive volumes – Mole fraction, Volume fraction and partial pressure, Equivalent Gas const. And Molecular Internal Energy, Enthalpy, sp. Heats and Entropy of Mixture of perfect Gases and Vapour, Atmospheric air - Psychrometric Properties – Dry bulb Temperature, Wet Bulb Temperature, Dew point Temperature, Thermodynamic Wet Bulb Temperature, Specific Humidity, Relative Humidity, saturated Air, Vapour pressure, Degree of saturation – Adiabatic Saturation, Carrier's Equation – Psychrometric chart.

**UNIT - VII**

**Power Cycles :** Otto, Diesel, Dual Combustion cycles, Sterling Cycle, Atkinson Cycle, Ericsson Cycle, Lenoir Cycle – Description and representation on P–V and T-S diagram, Thermal Efficiency, Mean Effective Pressures on Air standard basis – comparison of Cycles.

**UNIT VIII**

**Refrigeration Cycles :** Brayton and Rankine cycles – Performance Evaluation – combined cycles, Bell-Coleman cycle, Vapour compression cycle-performance Evaluation.

**TEXT BOOKS :**

1. Engineering Thermodynamics / PK Nag /TMH, III Edition
2. Fundamentals of Thermodynamics – Sonntag, Borgnakke and van wylen / John Wiley & sons (ASIA) Pte Ltd.

**REFERENCES :**

1. Engineering Thermodynamics – Jones & Dugan
2. Thermodynamics – An Engineering Approach – Yunus Cengel & Boles /TMH
3. Thermodynamics – J.P.Holman / McGrawHill
4. An introduction to Thermodynamics / YVC Rao / New Age





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**METALLURGY AND MATERIAL SCIENCE**

**UNIT – I**

**Structure of Metals** : Bonds in Solids – Metallic bond - crystallization of metals, grain and grain boundaries, effect of grain boundaries on the properties of metal / alloys – determination of grain size.

**UNIT - II**

**Constitution of Alloys** : Necessity of alloying, types of solid solutions, Hume Rotherys rules, intermediate alloy phases, and electron compounds.

**UNIT -III**

**Equilibrium of Diagrams** : Experimental methods of construction of equilibrium diagrams, Isomorphous alloy systems, equilibrium cooling and heating of alloys, Lever rule, coring miscibility gaps, eutectic systems, congruent melting intermediate phases, peritectic reaction. Transformations in the solid state – allotropy, eutectoid, peritectoid reactions, phase rule, relationship between equilibrium diagrams and properties of alloys. Study of important binary phase diagrams of Cu-Ni-, Al-Cu, Bi-Cd, Cu-An, Cus-Sn and Fe-Fe<sub>3</sub>C.

**UNIT -IV**

**Cast Irons and Steels** : Structure and properties of White Cast iron, Malleable Cast iron, grey cast iron, Spheroidal graphite cast iron, Alloy cast irons. Classification of steels, structure and properties of plain carbon steels, Low alloy steels, Hadfield manganese steels, tool and die steels.

**UNIT – V**

**Heat treatment of Alloys** : Effect of alloying elements on Fe-Fe<sub>3</sub>C system, Annealing, normalizing, Hardening, TTT diagrams, tempering , Hardenability, surface - hardening methods, Age hardening treatment, Cryogenic treatment of alloys.

**UNIT - VI**

**Non-ferrous Metals and Alloys** : Structure and properties of copper and its alloys, Aluminium and its alloys, Titanium and its alloys.

**UNIT – VII**

**Ceramic materials** : Crystalline ceramics, glasses, cermaets, abrasive materials, nanomaterials – definition, properties and applications of the above.

**UNIT - VIII**

**Composite materials** : Classification of composites, various methods of component manufacture of composites, particle – reinforced materials, fiber reinforced materials, metal ceramic mixtures, metal – matrix composites and C – C composites.

**TEXT BOOKS :**

1. Introduction to Physical Metallurgy / Sidney H. Avener.
2. Essential of Materials science and engineering/ Donald R.Askeland/Thomson.

**REFERENCES :**

1. Material Science and Metallurgy/kodgire.
2. Science of Engineering Materials / Agarwal
3. Materials Science and engineering / William and collister.
4. elements of Material science / V. Rahghavan
5. An introduction to materials science / W.g.vinas & HL Mancini
6. Material science & material / C.D.Yesudian & harris Samuel
7. Engineering Materials and Their Applications – R. A Flinn and P K Trojan / Jaico Books.
8. Engineering materials and metallurgy/R.K.Rajput/ S.Chand.

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ELECTRICAL AND ELECTRONICS ENGINEERING LAB

**Section A: Electrical Engineering:**

The following experiments are required to be conducted as compulsory experiments :

1. Swinburne's test on D.C. Shunt machine. (Predetermination of efficiency of a given D.C. Shunt machine working as motor and generator).
2. OC and SC tests on single phase transformer (Predetermination of efficiency and regulation at given power factors)
3. Brake test on 3-phase Induction motor (Determination of performance characteristics)
4. Regulation of alternator by Synchronous impedance method.

In addition to the above four experiments, any one of the experiments from the following list is required to be conducted :

5. Speed control of D.C. Shunt motor by  
a) Armature Voltage control b) Field flux control method
6. Brake test on D.C Shunt Motor

**Section B: Electronics Engineering :**

1. Transistor CE Characteristics (Input and Output)
2. Full wave Rectifier with and without filters.
3. CE Amplifiers.
4. RC Phase Shift Oscillator
5. Class A Power Amplifier
6. Micro Processor

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OBJECT ORIENTED PROGRAMMING LAB

Objectives:

- To make the student learn a object oriented way of solving problems.
- To teach the student to write programs in Java to solve the problems

Recommended Systems/Software Requirements:

- Intel based desktop PC with minimum of 166 MHZ or faster processor with atleast 64 MB RAM and 100 MB free disk space
- JDK Kit. Recommended

Week1

a) Write a Java program that prints all real solutions to the quadratic equation  $ax^2 + bx + c = 0$ . Read in a, b, c and use the quadratic formula. If the discriminant  $b^2 - 4ac$  is negative, display a message stating that there are no real solutions.

b) The Fibonacci sequence is defined by the following rule:

The first two values in the sequence are 1 and 1. Every subsequent value is the sum of the two values preceding it. Write a Java program that uses both recursive and non recursive functions to print the nth value in the Fibonacci sequence.

Week 2

a) Write a Java program that prompts the user for an integer and then prints out all prime numbers up to that integer.

b) Write a Java program to multiply two given matrices.

c) Write a Java Program that reads a line of integers, and then displays each integer, and the sum of all the integers (Use StringTokenizer class of java.util)

Week 3

a) Write a Java program that checks whether a given string is a palindrome or not.

Ex: MADAM is a palindrome.

b) Write a Java program for sorting a given list of names in ascending order.

c) Write a Java program to make frequency count of words in a given text.

Week 4

a) Write a Java program that reads a file name from the user, then displays information about whether the file exists, whether the file is readable, whether the file is writable, the type of file and the length of the file in bytes.

b) Write a Java program that reads a file and displays the file on the screen, with a line number before each line.

c) Write a Java program that displays the number of characters, lines and words in a text file.

Week 5

a) Write a Java program that:

- Implements stack ADT.
- Converts infix expression into Postfix form
- Evaluates the postfix expression

Week 6

a) Develop an applet that displays a simple message.

b) Develop an applet that receives an integer in one text field, and computes its factorial value and returns it in another text field, when the button named "Compute" is clicked.

Week 7

a) Write a Java program that works as a simple calculator. Use a grid layout to arrange buttons for the digits and for the +, -, \*, % operations. Add a text field to display the result.

Week 8

a) Write a Java program for handling mouse events.

Week 9

a) Write a Java program that creates three threads. First thread displays "Good Morning" every one second, the second thread displays "Hello" every two seconds and the third thread displays "Welcome" every three seconds.

b) Write a Java program that correctly implements producer consumer problem using the concept of inter thread communication.

**Week 10**

a) Write a program that creates a user interface to perform integer divisions. The user enters two numbers in the textfields, Num1 and Num2. The division of Num1 and Num2 is displayed in the Result field when the Divide button is clicked. If Num1 or Num2 were not an integer, the program would throw a NumberFormatException. If Num2 were Zero, the program would throw an ArithmeticException. Display the exception in a message dialog box.

**Week 11**

a) Write a Java program that implements a simple client/server application. The client sends data to a server. The server receives the data, uses it to produce a result, and then sends the result back to the client. The client displays the result on the console. For ex: The data sent from the client is the radius of a circle, and the result produced by the server is the area of the circle. (Use java.net)

**Week 12**

a) Write a java program that simulates a traffic light. The program lets the user select one of three lights : red, yellow, or green. When a radio button is selected, the light is turned on, and only one light can be on at a time. No light is on when the program starts.

b) Write a Java program that allows the user to draw lines, rectangles and ovals.

**Week 13**

a) Write a java program to create an abstract class named Shape that contains an empty method named numberOfSides (). Provide three classes named Trapezoid, Triangle and Hexagon such that each one of the classes extends the class Shape. Each one of the classes contains only the method numberOfSides () that shows the number of sides in the given geometrical figures.

b) Suppose that a table named Table.txt is stored in a text file. The first line in the file is the header, and the remaining lines correspond to rows in the table. The elements are separated by commas. Write a java program to display the table using JTable component.

**TEXT BOOKS :**

1. Java How to Program, Sixth Edition, H.M.Dietel and P.J.Dietel, Pearson Education/PHI
2. Introduction to Java programming, Sixth edition, Y.Daniel Liang, Pearson Education
3. Big Java, 2<sup>nd</sup> edition, Cay Horstmann, Wiley Student Edition, Wiley India Private Limited.